

**COVENANT UNIVERSITY
NIGERIA**

*TUTORIAL KIT
OMEGA SEMESTER*

**PROGRAMME: CHEMICAL
ENGINEERING**

COURSE: CHE 320

DISCLAIMER

The contents of this document are intended for practice and leaning purposes at the undergraduate level. The materials are from different sources including the internet and the contributors do not in any way claim authorship or ownership of them. The materials are also not to be used for any commercial purpose.

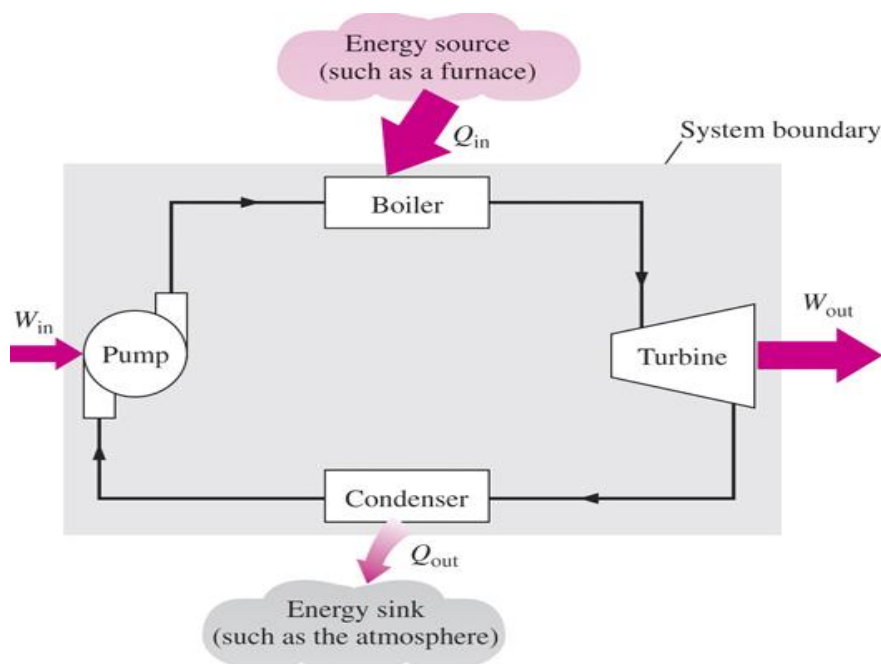
CHE325: CHEMICAL ENGINEERING THERMODYNAMICS I

Contributors: Dr. Udonne J, Engr. Ayoola A.

1. What are the two statements of the second law of thermodynamics?
 - No apparatus can operate in such a way that its only effect (in system and surroundings) is to convert heat absorbed by a system completely into work done by the system.
 - No process is possible solely in the transfer of heat from one temperature level to a higher one.
2. Define the following terms:
 - a) Heat Reservoir
 - b) Work Reservoir
 - c) Working fluid
 - d) Heat Engine
 - e) Thermodynamic cycle

Support your answers with diagrams, where necessary.

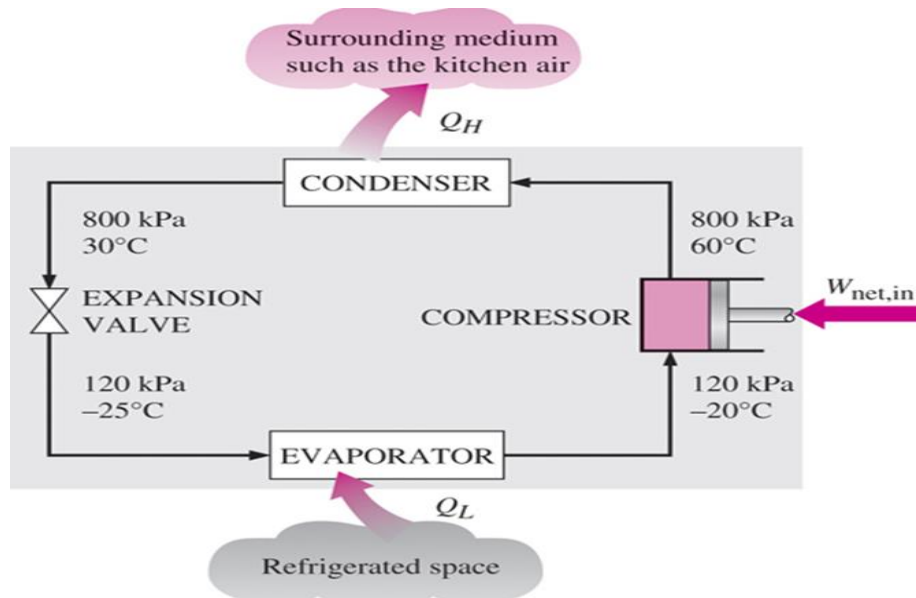
3. State the mode of operation of a typical heat engine. Support your answer with a well labelled diagram



Operation of A Heat Engine

- Heat is supplied from a boiler to water that gets converted to steam at reversible isothermal expansion.
- High pressure steam performs work on the turbine by rotating it, the steam turns to vapour due to reversible adiabatic expansion experienced.
- The vapour loses heat to the surroundings through condenser
- Work is done on the water by pumping it, under reversible adiabatic compression, to the boiler.

4. State the statements made by Kelvin-Planck, Clausius and Kelvin on the second law of thermodynamics.
5. State the desired objective of
 - a) A Heat Engine
 - b) A Heat Pump
 - c) A Refrigerator
 - Objective of Heat Engine is to convert heat to work.
 - Objective of Heat Pump is to maintain a heated space at a high temperature, by absorbing heat from a low temperature source.
 - The objective of refrigerator is to remove heat from the refrigerated space
6. A steam power plant with a power output of 150 MW consumes coal at a rate of 60 tons/h. If the heating value of the coal is 30,000 kJ/kg, determine the overall efficiency of this plant.
7. The data listed below are claimed for a power cycle operating between reservoirs at 527 °C and 27 °C. Determine whether any principles of thermodynamics would be violated if $Q_H = 700 \text{ kJ}$, $W_{\text{cycle}} = 400 \text{ kJ}$ and $Q_C = 300 \text{ kJ}$.
8. The operations of Carnot cycle of both refrigerator and heat pump are the same. Use relevant diagram to explain the operation.
9. State 5 importance of the second law of thermodynamics
 - Prediction of process direction.
 - Establishment of equilibrium conditions.
 - Determination of the best *theoretical* performance of cycles, engines and other devices.
 - Quantitative evaluation of factors that preclude the attainment of the best theoretical performance level.
 - Determination of properties such as U and H in terms of more readily experimentally determined properties.
10. A heat pump is to maintain a house at 20°C when the outside air is at -25°C. It is determined that 1800 kJ is required each minute to accomplish this. Calculate the minimum power required.
11. Show that $\text{COP}_{\text{HP}} - \text{COP}_{\text{R}} = 1$
12. A heat pump is to provide 2000 kJ/h to a house maintained at 20°C. If it is -20°C outside, what is the minimum power requirement?
13. State the mode of operation of a typical refrigerator. Support your answer with a well labelled diagram
 - a) The refrigerant enters the compressor as vapour and compressed to condenser pressure.
 - b) It condenses as it flows through the coils of the condenser by rejecting heat to the surrounding medium.
 - c) Its pressure and temperature drop drastically as it expands in capillary tube.
 - d) It evaporates in evaporator by absorbing heat from the refrigerated space.



14. Deduce the entropy change of an ideal gas.

15. An automobile engine consumes fuel at a rate of 28 L/h and delivers 60 kW of power to the wheels. If the fuel has a heating value of 44,000 kJ/kg and a density of 0.8 g/cm³, determine the efficiency of the engine.

$$\text{Volumetric flow rate} = \frac{28 \text{ L}}{h}$$

$$= \frac{28 \text{ L}}{h} \times \frac{0.001 \text{ m}^3}{1 \text{ L}} \times \frac{1 \text{ h}}{(60 \times 60) \text{ s}} = 7.78 \times 10^{-6} \frac{\text{m}^3}{\text{s}}$$

$$\text{Density} = \frac{0.8 \text{ g}}{\text{cm}^3}$$

$$= \frac{0.8 \text{ g}}{\text{cm}^3} \times \frac{1000 \text{ cm}^3}{0.001 \text{ m}^3} \times \frac{1 \text{ kg}}{1000 \text{ g}} = 800 \frac{\text{kg}}{\text{m}^3}$$

$$\text{Mass flow rate} = \text{Volumetric flow rate} \times \text{Density}$$

$$= 7.78 \times 10^{-6} \frac{\text{m}^3}{\text{s}} \times 800 \frac{\text{kg}}{\text{m}^3}$$

$$= 0.006224 \frac{\text{kg}}{\text{s}}$$

$$\eta_{HE} = \frac{|W|}{|Q_H|} = \frac{60}{(40,000 \times 0.006224)} = 0.22$$

16. 1 kg of air as an ideal gas executes a Carnot power cycle having a thermal efficiency of 60%. The heat transfer to the air during the isothermal expansion is 40 kJ. At the end of the isothermal expansion, the pressure is 5.6 bar and the volume is 0.3 m³. Determine

- Sketch the cycle on p-v coordinates.
- The maximum and minimum temperatures for the cycle, in K.
- The pressure and volume at the beginning of the isothermal expansion in bar and m³,

respectively.

d) The work and heat transfer for each of the four processes, in kJ.

Given: $U_{@585K} = 423.7$ kJ/kg and $U_{@234K} = 167.0$ kJ/kg,

Molar mass of air = 28.97

17. State two corollaries of the second law of thermodynamics

- a) The coefficient of performance of an irreversible refrigerator cycle is always less than the coefficient of performance of a reversible refrigerator cycle when each operates between the same two thermal reservoirs.
- b) All reversible refrigerator cycles operating between the same two thermal reservoirs have the same coefficient of performance.

18. An inventor claims to have developed a device that undergoes a thermodynamic cycle while communicating thermally with two reservoirs. The system receives energy Q_C from the cold reservoir and discharges energy Q_H to the hot reservoir while delivering a net amount of work to its surroundings. There are no other energy transfers between the device and its surroundings. Using the second law of thermodynamics, evaluate the inventor's claim.

19. State one limitation of the first law of thermodynamics

- First law fails to address both the direction of the process and the extent of change of energy from one form to another.

20. A power cycle operates between a reservoir at temperature T and a lower-temperature reservoir at 280 K. At steady state, the cycle develops 40 kW of power while rejecting 1000 kJ/min of energy by heat transfer to the cold reservoir. Determine the minimum theoretical value for T , in K.

CHE325: CHEMICAL ENGINEERING THERMODYNAMICS I

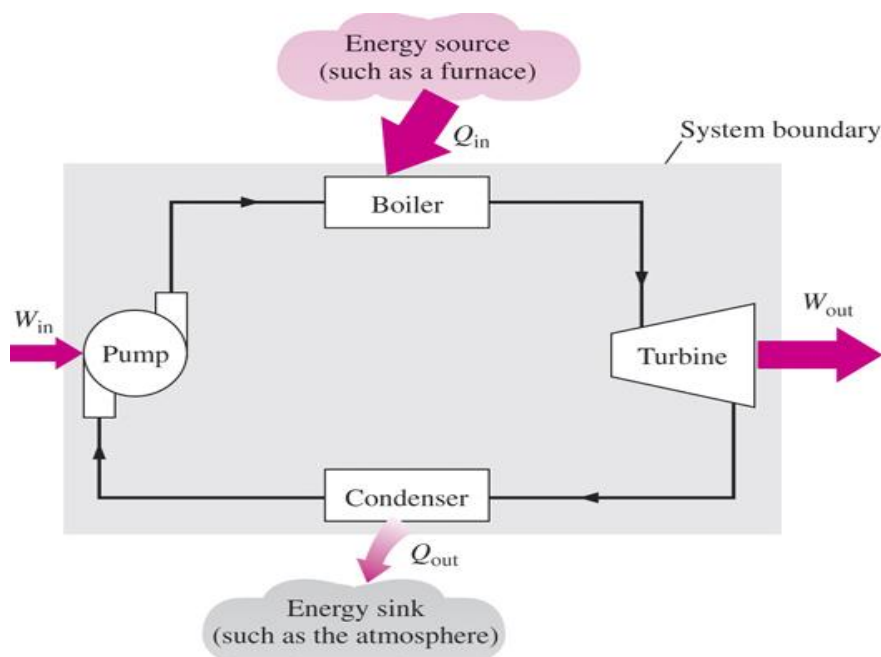
CONTRIBUTORS: DR. UDONNE J, ENGR. AYOOLA A.

Q1.

(i) No apparatus can operate in such a way that its only effect (in system and surroundings) is to convert heat absorbed by a system completely into work done by the system.

(ii) No process is possible solely in the transfer of heat from one temperature level to a higher one.

Q3



Operation of A Heat Engine

- Heat is supplied from a boiler to water that gets converted to steam at reversible isothermal expansion.
- High pressure steam performs work on the turbine by rotating it, the steam turns to vapour due to reversible adiabatic expansion experienced.
- The vapour loses heat to the surroundings through condenser
- Work is done on the water by pumping it, under reversible adiabatic compression, to the boiler.

Q5.

- Objective of Heat Engine is to convert heat to work.
- Objective of Heat Pump is to maintain a heated space at a high temperature, by absorbing heat from a low temperature source.
- The objective of refrigerator is to remove heat from the refrigerated space

Q7.

$$T_H = 527\text{ }^\circ\text{C} = (527 + 273)\text{ K} = 800\text{ K}$$

$$T_C = 27\text{ }^\circ\text{C} = (27 + 273)\text{ K} = 300\text{ K}$$

Principles of thermodynamics would be violated once the efficiency is greater than that of Carnot engine or conservation of energy principle is violated

a) $Q_H = 700\text{ kJ}$, $W_{\text{cycle}} = 400\text{ kJ}$, $Q_C = 300\text{ kJ}$

$$\eta_{\text{carnot}} = 1 - \frac{|T_C|}{|T_H|} \text{ where}$$

$$= 1 - \frac{300}{800} = 0.625$$

$$\eta_{HE} = \frac{|W|}{|Q_H|} = \frac{400}{700} = 0.5714$$

Since $\eta_{\text{carnot}} > \eta_{HE}$, principles of thermodynamics are not violated.

Q9. 5 importance of the second law of thermodynamics:

- Prediction of process direction.
- Establishment of equilibrium conditions.
- Determination of the best *theoretical* performance of cycles, engines and other devices.
- Quantitative evaluation of factors that preclude the attainment of the best theoretical performance level.
- Determination of properties such as U and H in terms of more readily experimentally determined properties.

Q11.

$$\text{COP}_{\text{HP}} = \frac{\text{Desired Output}}{\text{Required Input}} = \frac{Q_H}{W_{\text{net,in}}}$$

$$= \frac{Q_H}{Q_H - Q_L} = \frac{1}{1 - \frac{Q_L}{Q_H}} \dots\dots\dots 1$$

$$\text{COP}_{\text{R}} = \frac{\text{Desired Output}}{\text{Required Input}} = \frac{Q_L}{W_{\text{net,in}}}$$

$$= \frac{Q_L}{Q_H - Q_L} = \frac{1}{\frac{Q_H}{Q_L} - 1} \dots\dots\dots 2$$

From Equation 1 and Equation 2,

$$\text{COP}_{\text{HP}} - \text{COP}_{\text{R}} = \frac{Q_H}{W_{\text{net,in}}} - \frac{Q_L}{W_{\text{net,in}}}$$

$$= \frac{Q_H - Q_L}{W_{\text{net,in}}} \text{ since } W_{\text{net,in}} = Q_H - Q_L$$

Hence

$$\text{COP}_{\text{HP}} - \text{COP}_{\text{R}} = \frac{W_{\text{net,in}}}{W_{\text{net,in}}} = 1$$

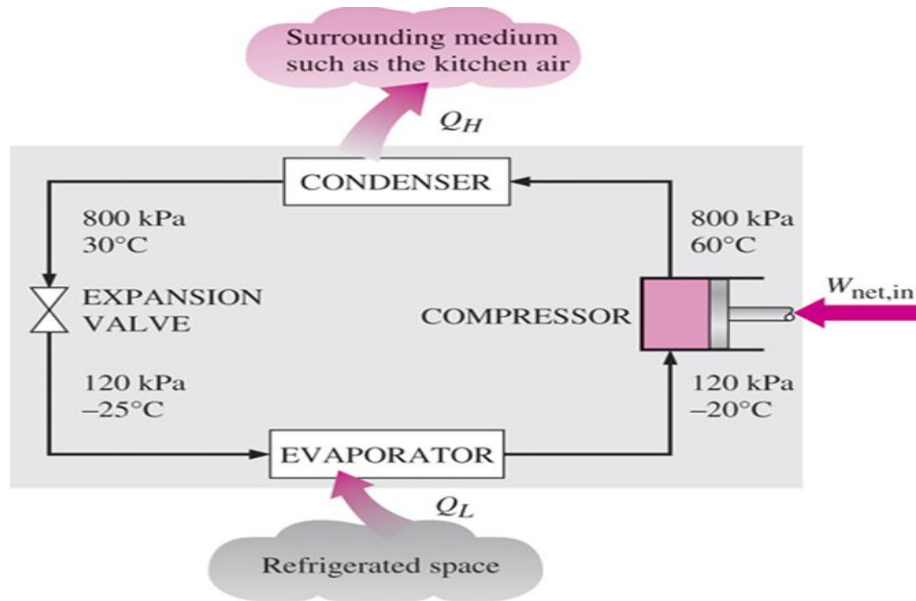
So

$$\text{COP}_{\text{HP}} - \text{COP}_{\text{R}} = 1$$

Q13. The mode of operation of a typical refrigerator:

- (a) The refrigerant enters the compressor as vapour and compressed to condenser pressure.
- (b) It condenses as it flow through the coils of the condenser by rejecting heat to the surrounding medium.
- (c) Its pressure and temperature drop drastically as it expands in capillary tube.

(d) It evaporates in evaporator by absorbing heat from the refrigerated space.



Q.15. An automobile engine consumes fuel at a rate of 28 L/h and delivers 60 kW of power to the wheels. If the fuel has a heating value of 44,000 kJ/kg and a density of 0.8 g/cm³, determine the efficiency of the engine.

$$\text{Volumetric flow rate} = \frac{28 \text{ L}}{h}$$

$$= \frac{28 \text{ L}}{h} \times \frac{0.001 \text{ m}^3}{1 \text{ L}} \times \frac{1 \text{ h}}{(60 \times 60) \text{ s}} = 7.78 \times 10^{-6} \frac{\text{m}^3}{\text{s}}$$

$$\text{Density} = \frac{0.8 \text{ g}}{\text{cm}^3}$$

$$= \frac{0.8 \text{ g}}{\text{cm}^3} \times \frac{1000 \text{ cm}^3}{0.001 \text{ m}^3} \times \frac{1 \text{ kg}}{1000 \text{ g}} = 800 \frac{\text{kg}}{\text{m}^3}$$

Mass flow rate = Volumetric flow rate X Density

$$= 7.78 \times 10^{-6} \frac{\text{m}^3}{\text{s}} \times 800 \frac{\text{kg}}{\text{m}^3}$$

$$= 0.006224 \frac{\text{kg}}{\text{s}}$$

$$\eta_{HE} = \frac{|W|}{|Q_H|} = \frac{60}{(40,000 \times 0.006224)} = 0.22$$

Q17. Two corollaries of the second law of thermodynamics:

(a) The coefficient of performance of an irreversible refrigerator cycle is always less than the coefficient of performance of a reversible refrigerator cycle when each operates between the same two thermal reservoirs.

(b) All reversible refrigerator cycles operating between the same two thermal reservoirs have the same coefficient of performance.

Q19. One limitation of the first law of thermodynamics

- First law fails to address both the direction of the process and the extent of change of energy from one form to another.